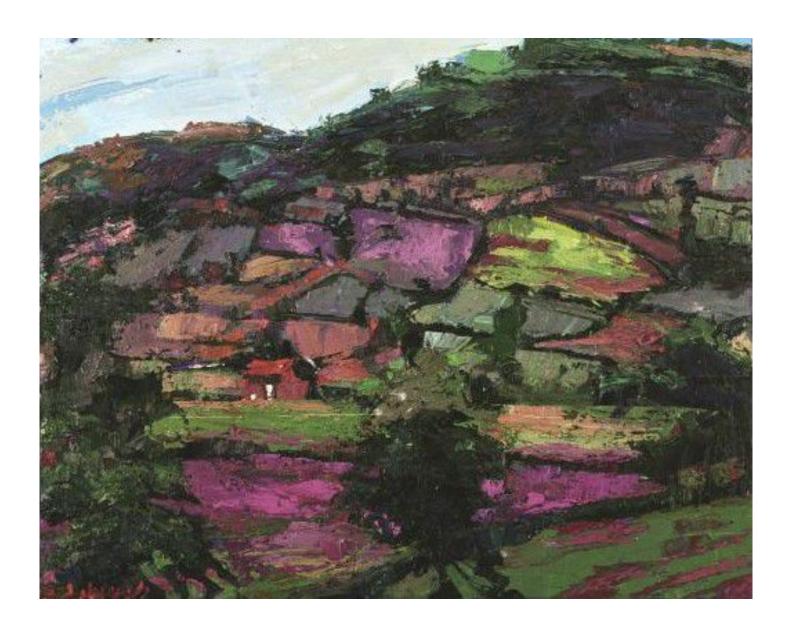James Michalopoulos, *Patch Work*
Oil on Canvas, 32 x 39 in.